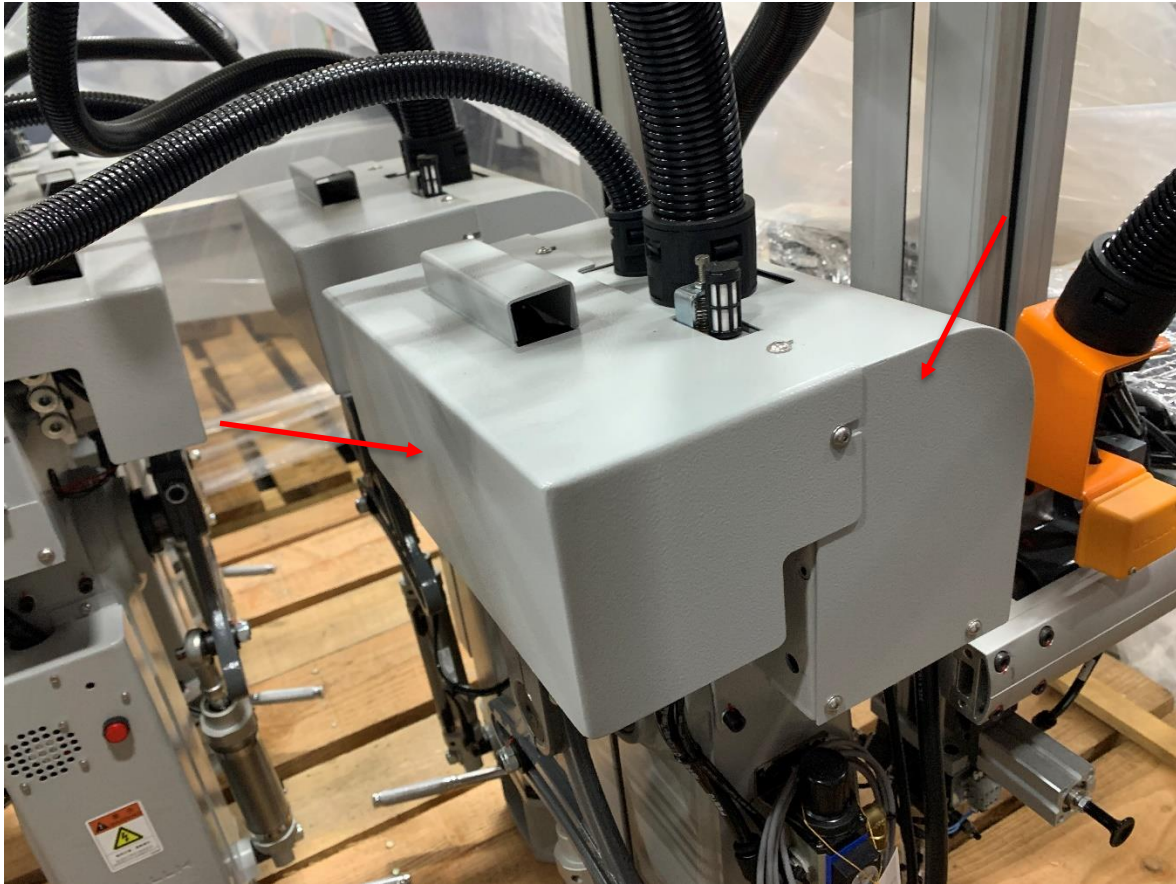
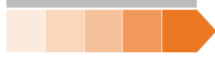


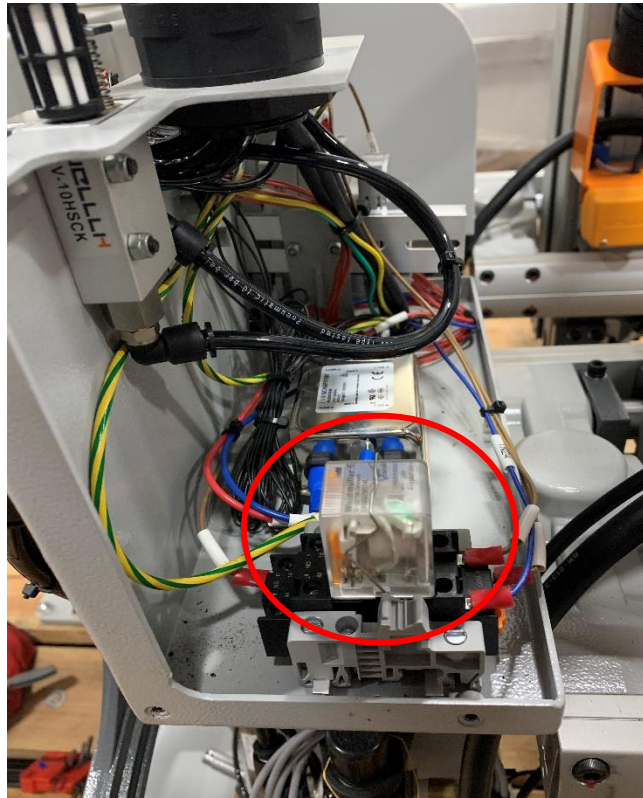
# Replace Circuit Board on XW Series Picker

- 1.) Power off picker and disconnect air supply.
- 2.) Remove both covers with 4 Allen head bolts on each. The cover on the left will have to be removed first.





3.) Access the ice cube relay underneath cover and replace.



4.) Once the relay is replaced, reinstall the covers on the picker. Make sure to flip the metal clip over the relay that holds it in place.

- 5.) Remove the circuit board cover on the side of the picker by removing the 6 bolts that hold it in place. (3 bolts on top, 3 on bottom)





- 6.) Remove wires on the circuit board and 4 Allen bolts and install the new circuit board with the wires in their correct places. Reinstall cover on the side of the robot that holds the circuit board.

