

# AL 45 Reject Alarm

## Problem:

If you receive the AL45 Reject Alarm the reject signal is currently on, on the IMM machine.

## Solution:

- 1) Turn off the reject signal on the IMM machine.
- 2) Turn on the Reject signal on the robot. The robot will ignore the reject signal unless you decide to use it using a jump in your program.

Function> Function set> Special Set> Reject Signal

